



**D3884-1 SADDLE, INBOARD LH**

**NOTES:**

- 1) MATERIAL: 7075-T7351 ALUMINUM PER AMS-QQ-A-250/12, OR QQ-A-250/12 OR ASTM B209 (REF DART SPEC. D6101-015)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
MASK INSIDE SURFACES OF SADDLE PRIOR TO APPLICATION OF POWDER COAT  
POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE PART AND BATCH NUMBER IN THIS AREA TO  
MAX. DEPTH OF 0.010 WITH A MIN. TOOL RAD OF R0.010
- 7) WEIGHT: 1.03 lbs
- 8) ENGRAVE DART LOGO TO MAX DEPTH OF 0.015 WITH MIN RAD R0.250
- 9) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D3884-1-REVC.SLDPRT"

APPROVED

DATE 15.02.11

C	GENERAL REDRAW & REMOVED UNNECESSARY DIMS; ADDED NOTE 9, REMOVED POWDER COAT FROM INSIDE SURFACE OF D3884-1/-2, ADDED D3884-2 TO SHT 3 & 4.			AP	15.02.11				
B	D6101-017 WAS D6102-017. ZN A6-1; ADD NOTE ZN C4-2; ADD R0.031 ZN C2-2; INCREASED TOLERANCE 0.175 WAS 0.165 ZN B7-1; ADD 0.615 ZN C6-1; ADD 0.648 ZN C4-1; ADD 0.250 ZN D6-2; ADD 0.060 ZN C2-2; 0.75 WAS 0.65 ZN D7-2			RF	09.06.30				
A	NEW ISSUE			RF	09.03.30				
REV.	DESCRIPTION			BY	DATE				
<b>DART AEROSPACE USA, INC.</b> KENT, WA									
DESIGN	AP	DRAWING NO. <b>D3884</b>							
DRAWN	AP	REV. C							
CHECKED	AJS	SHEET 1 OF 4							
MFG. APPR.	JLM	TITLE							
APPROVED	HS	SCALE							
DE APPR.	DS	NTS							
<b>INBOARD SADDLE</b>									
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